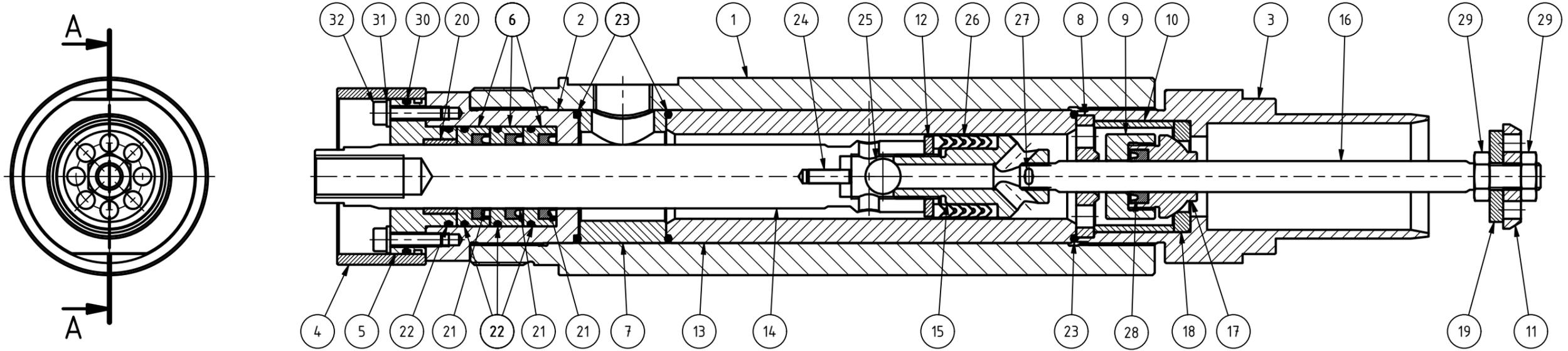


A-A (1 : 2)



Pos.14 (Kolbenstange) + Pos.15 (Kolbenventil) mit 20 Nm festziehen.
Tighten pos.14 (piston rod) + pos.15 (piston valve) with 20 Nm.

POS.	MENGE (QTY.)	ART.-NR.	BESCHREIBUNG (DESCRIPTION)
1	1	2000-0220-0001	Pumpenkörper (pump body)
2	1	2000-0220-0002	Pumpenkopf (pump top)
3	1	2000-0220-0003	Pumpenfuss (pump bottom)
4	1	2000-0220-0004	Öltasse (oil cup)
5	1	2000-0220-0005	Packungsdeckel (packing bonnet)
6	3	2000-0220-0006	Nutringaufnahme (grooved ring housing)
7	1	2000-0220-0007	Hülse (bush)
8	1	2000-0220-0008	Lochscheibe (punched disc)
9	1	2000-0220-0009	Ventilmutter (valve nut)
10	1	2000-0220-0010	Ventilhülse (valve bush)
11	1	2000-0220-0011	Schöpfscheibe (ladle disc)
12	1	2000-0220-0014	Scheibe (disc)
13	1	2000-0220-0015	Zylinder (cylinder)
14	1	2000-0220-0016C	Kolbenstange (piston rod)
15	1	2000-0220-0017	Kolbenventil (piston valve)
16	1	2000-0220-0018C	Schöpfstange (ladle bar)
17	1	2000-0220-0019	Fussventil (foot operated valve)
18	1	2000-0220-0020	Ventilsitz (valve seat)
19	1	2000-0220-0025	Deckscheibe (cover disc)
20	1	0005-0015-0002	Führungsring (guide ring)
21	3	0005-0002-0019	Nutring
22	4	0005-0001-0006	O-Ring
23	3	0005-0001-0016	O-Ring
24	1	0002-1481-620	Spannhülse (spring pin)
25	1	2000-0200-0021	Kugel (ball)
26	1	0005-0003-0001	V-Ring Packungsset (v-ring package)
27	1	0002-0094-3,2X32	Splint (split pin)
28	1	0005-0002-0031	Nutring (grooved ring)
29	2	0002-0934-12H	Mutter M12 (nut M12)
30	1	0005-0001-0008	O-Ring
31	4	0002-0125-06	Scheibe Ø6 (disc Ø6)
32	4	0002-0912-06x025	Zylinderschraube (cap screw)



Dichtungssatz 2000-0200-0504			
POS.	MENGE (QTY.)	ART.-NR.	BESCHREIBUNG (DESCRIPTION)
20	1	0005-0015-0002	Führungsring (guide ring)
21	3	0005-0002-0019	Nutring (grooved ring)
22	4	0005-0001-0006	O-Ring
23	3	0005-0001-0016	O-Ring
24	1	0002-1481-620	Spannhülse (spring pin)
25	1	2000-0200-0021	Kugel (ball)
26	1	0005-0003-0001	V-Ring Packungsset (v-ring package)
27	1	0002-0094-3,2X32	Splint (split pin)
28	1	0005-0002-0031	Nutring (grooved ring)
29	2	0002-0934-12H	Mutter M12 (nut M12)
30	1	0005-0001-0008	O-Ring
	1	2000-0220-0000SI	Zeichnung - Schöpfkolbenpumpe SI (drawing - piston pump SI)

 Georg-Fleischer-Straße 6 66914 Waldmohr Germany fon +49 (6373) 819980 fax +49 (6373) 8199820 email info@t-s-i.de web www.t-s-i.de	Ersatz für (replacement for)		Allgemeintoleranz (general tolerance)		Maßstab (scale)	Format (format)	Blatt Nr. (sheet no.)	
			ISO 2768-mK		1 : 2	A3	1	
	This drawing may not be copied or made accessible to unauthorized persons.		Gezeichnet (drawn)	Datum (date)	Name (name)	Gepr. (checked)	Werkstoff (material)	
	Furthermore, the regulations regarding copyright protection and our terms and conditions (AGB) apply.		13/05/15	KS			Zuschnitt (cut size)	
Stückliste Nr. (BOM no.)		Proj.-Methode 1 (proj. method 1)	Benennung (description)		Zeichnungsnummer (drawing no.)			
		ISO 5456-2	Schöpfkolbenpumpe Silikon (piston pump silicone)		2000-0220-0000SI			