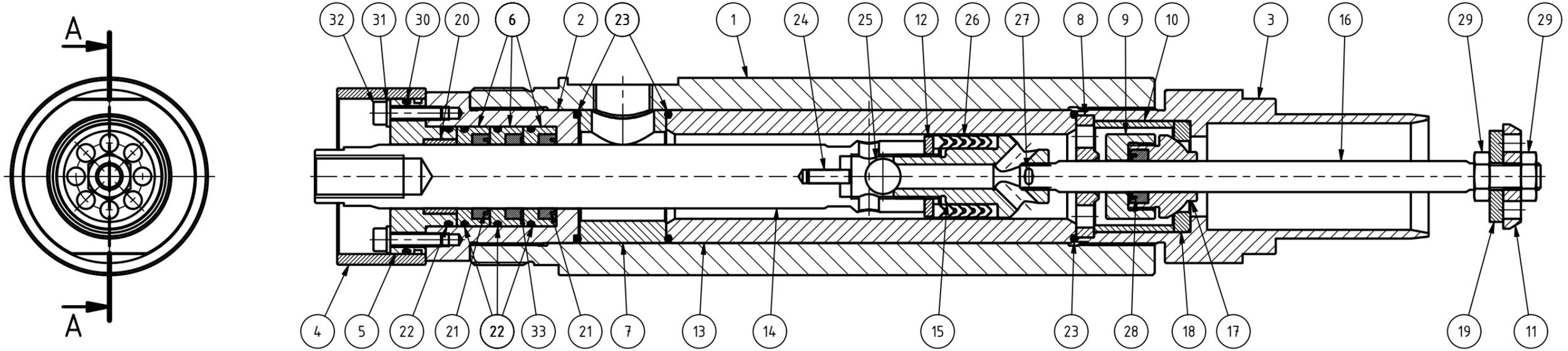


A-A (1 : 2)



Pos.14 (Kolbenstange) + Pos.15 (Kolbenventil) mit 25Nm festziehen.
Tighten pos.14 (piston rod) + pos.15 (piston valve) with 25Nm.

POS.	MENGE (QTY.)	ART.-NR.	BESCHREIBUNG (DESCRIPTION)
1	1	2000-0220-0001	Pumpenkörper (pump body)
2	1	2000-0220-0002	Pumpenkopf (pump top)
3	1	2000-0220-0003	Pumpenfuss (pump bottom)
4	1	2000-0220-0004	Öltasse (oil cup)
5	1	2000-0220-0005	Packungsdeckel (packing bonnet)
6	3	2000-0220-0006	Nutringaufnahme (grooved ring housing)
7	1	2000-0220-0007	Hülse (bush)
8	1	2000-0220-0008	Lochscheibe (punched disc)
9	1	2000-0220-0009	Ventilmutter (valve nut)
10	1	2000-0220-0010	Ventilhülse (valve bush)
11	1	2000-0220-0011	Schöpfscheibe (ladle disc)
12	1	2000-0220-0014	Scheibe (disc)
13	1	2000-0220-0015	Zylinder (cylinder)
14	1	2000-0220-0016C	Kolbenstange (piston rod)
15	1	2000-0220-0017	Kolbenventil (piston valve)
16	1	2000-0220-0018C	Schöpfstange (ladle bar)
17	1	2000-0220-0019	Fussventil (foot operated valve)
18	1	2000-0220-0020	Ventilsitz (valve seat)
19	1	2000-0220-0025	Deckscheibe (cover disc)
20	1	0005-0015-0002	Führungsring (guide ring)
21	2	0005-0002-0017	Nutring (grooved ring)
22	4	0005-0001-0006	O-Ring
23	3	0005-0001-0016	O-Ring
24	1	0002-1481-620	Spannhülse (spring pin)
25	1	2000-0200-0021	Kugel (ball)
26	1	0005-0003-0001	V-Ring Packungsset (v-ring package)
27	1	0002-0094-3,2X32	Splint (split pin)
28	1	0005-0002-0011	Nutring (grooved ring)
29	2	0002-0934-12H	Mutter M12 (nut M12)
30	1	0005-0001-0008	O-Ring
31	4	0002-0125-06	Scheibe Ø6 (disc Ø6)
32	4	0002-0912-06x025	Zylinderschraube (cap screw)
33	1	0005-0002-0033	Nutring (grooved ring)



Dichtungssatz 2000-0200-0500			
POS.	MENGE (QTY.)	ART.-NR.	BESCHREIBUNG (DESCRIPTION)
20	1	0005-0015-0002	Führungsring (guide ring)
21	2	0005-0002-0017	Nutring (grooved ring)
22	4	0005-0001-0006	O-Ring
23	3	0005-0001-0016	O-Ring
24	1	0002-1481-620	Spannhülse (spring pin)
25	1	2000-0200-0021	Kugel (ball)
26	1	0005-0003-0001	V-Ring Packungsset (v-ring package)
27	1	0002-0094-3,2X32	Splint (split pin)
28	1	0005-0002-0011	Nutring (grooved ring)
29	2	0002-0934-12H	Mutter M12 (nut M12)
30	1	0005-0001-0008	O-Ring
33	1	0005-0002-0033	Nutring (grooved ring)
	1	2000-0220-0000	Zeichnung - Schöpfkolbenpumpe (drawing - piston pump)

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			ISO 2768-mK		1 : 2	A3	1	
	This drawing may not be copied or made accessible to unauthorized persons.		Gezeichnet (drawn)	Datum (date)	Name (name)	Gepr. (checked)	Genehm. (appr.)	
	Furthermore, the regulations regarding copyright protection and our terms and conditions (AGB) apply.		12/05/15	KS			Werkstoff (material)	
Stückliste Nr. (BOM no.)		Proj.-Methode 1 (proj. method 1)	Benennung (description)		Zeichnungsnummer (drawing no.)			
ISO 5456-2			Schöpfkolbenpumpe (piston pump)		2000-0220-0000			