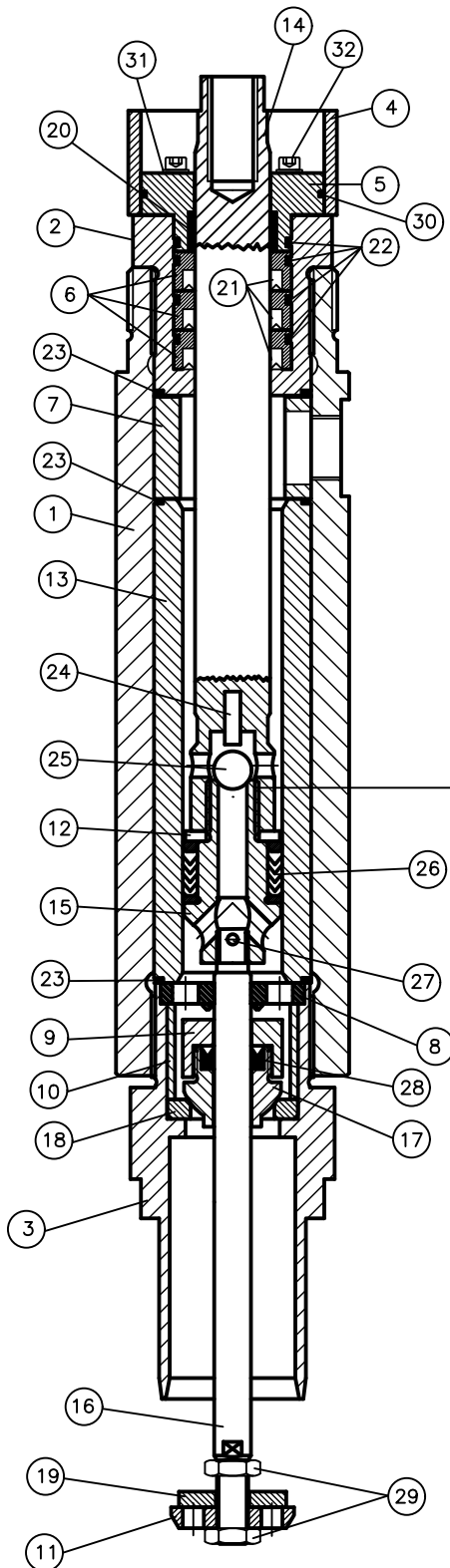




Piston rod pos. 14 and Piston valve pos. 15 has to be tightened with 20 Nm

Pos. pos.	Art. Nr. art.nr.	Benennung description	Menge amount
1	2000-0220-0001	Körper pump body	1
2	2000-0220-0002	Pumpenkopf pump top	1
3	2000-0220-0003	Pumpenfuss pump bottom	1
4	2000-0220-0004	Öltasse oil cup	1
5	2000-0220-0005VA	Packingsdeckel packing bonnet	1
6	2000-0220-0006VA	Nutringaufnahme grooved ring housing	3
7	2000-0220-0007VA	Hülse bush	1
8	2000-0220-0008VA	Lochscheibe punched disc	1
9	2000-0220-0009VA	Ventilmutter valve nut	1
10	2000-0220-0010VA	Ventilhülse valve bush	1
11	2000-0220-0011VA	Schoepfscheibe ladle disc	1
12	2000-0220-0014VA	Scheibe disc	1
13	2000-0220-0015VA	Zylinder cylinder	1
14	2000-0220-0016VA	Kolbenstange piston rod	1
15	2000-0220-0017VA	Kolbenventil piston valve	1
16	2000-0220-0018VA	Schoepfstange ladle bar	1
17	2000-0220-0019VA	Fussventil foot operated valve	1
18	2000-0220-0020VA	Ventilsitz valve seat	1
19	2000-0220-0025VA	Deckscheibe cover disc	1
20	0005-0015-0002	Führungsring guide ring	1
21	0005-0002-0019	Nutring grooved ring	3
22	0005-0001-0006	O-Ring o-ring	4
23	0005-0001-0016	O-Ring o-ring	3
24	0002-1481-620VA	Spannhülse split pin	1
25	2000-0200-0030	Kugel ball	1
26	0005-0003-0001	V-Ring Packagesset v-ring package	1
27	0002-0094-3,2x32VA	Splint splint ring	1
28	0005-0002-0031	Nutring grooved ring	1
29	0002-0934-12HVA	Mutter M12 nut M12	2
30	0005-0001-0008	O-Ring o-ring	1
31	0002-0125-06VA	Scheibe Ø6 disc Ø6	4
32	0002-0912-06x25VA	Zylinderschraube M6x25 pan screw M6x25	4

Dichtungssatz 2000-0200-0504VA			
20	0005-0015-0002	Führungsring guide ring	1
21	0005-0002-0019	Nutring grooved ring	3
22	0005-0001-0006	O-Ring o-ring	4
23	0005-0001-0016	O-Ring o-ring	3
24	0002-1481-620	Spannhülse split pin	1
25	2000-0200-0030	Kugel ball	1
26	0005-0003-0001	V-Ring Packagesset v-ring package	1
27	0002-0094-3,2x32VA	Splint splint ring	1
28	0005-0002-0031	Nutring grooved ring	1
29	0002-0934-12HVA	Mutter M12 nut M12	2
30	0005-0001-0008	O-Ring o-ring	1
2000-0220-0000SIVA		Zeichnung Schöpfkolbenpumpe drawing piston pump	1



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Ersatz für:
(substitute for)

not calculating edges
0,5 x 45° broken

xxx=here mark part

general tolerance
DIN ISO 2768 m + K

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about the legal protection
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draw.	day	name	checked	Maßstab (scale)	format
	07/05/18	MTP		%	A4
change Nr.	1			Werkstoff (material) siehe Einzelteilzeichnung (checking single part drawing)	
day	30/09/24			Zuschnitt (cutting) siehe Einzelteilzeichnung (checking single part drawing)	
name	CKF			Oberflächenbehandlung (surface treatment) siehe Einzelteilzeichnung (checking single part drawing)	

Stückliste Nr. (parts list)

2000-0220-0000SI

Benennung (description)

Schöpfkolbenpumpe
(piston pump)

Zeichnungsnummer (drawing number)

2000-0220-0000SIVA